ZLAN6808 8 DI/DO/AI channels Remote IO controller

Ethernet /4G/LoRa/CAT1/Zigbee remote IO control

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CATALOGUE

1. Overview	5
2. FUNCTIONAL CHARACTERISTICS	9
3. TECHNICAL PARAMETERS	10
4. HARDWARE DESCRIPTION	12
5. DI/DO/AIFUNCTION DESCRIPTION	15
5.1 Connecting Devices Using Vircom	15
5.2 General Table of Modbus registers	18
5.3 DO Usage Instructions	19
5.4 DI Usage Instructions	22
5.5 DI Counting Instructions	23
5.6 DI Logical Inversion	25
5.7 AI Usage Instructions	25
5.8 AI uses with high precision	27
5.9 The DI is reported automatically	28
5.10 AI's active reporting	30
5.11 Uploading DI and AI at the Same Time	31
5.12 DO Status After Power-on	32
5.13 DI Controls the DO	33
5.14 DI Controls the DO	35
5.15 DO Data Retention Function	36
6. Set serial port parameters	38
7. NETWORK-TO-SERIAL PORT FUNCTION	39
8. How to use each type of product	_40
8.1 Configuring Network Modules	40
8.2 ZLAN6808-1(485)	42
8.3 ZLAN6808-8(4G)	42
8.4 ZLAN6808-3(Ethernet)	61
8.5 ZLAN6808-7(LORA)	68
8.6 ZLAN6808-9(Zigbee)	71
APPENDIX 1: SUMMARY OF PARAMETERS	72

APPENDIX 2: AI CALIBRATION	77
APPENDIX 3: DIMENSIONAL DRAWING	79
AFTER-SALES SERVICE AND TECHNICAL SUPPORT	79

1. Overview

ZLAN6808 is an 8-way remote IO controller launched by Shanghai ZLAN Information Technology Co., LTD., which supports 8-way DI/DO/AI, that is, digital input, relay output, analog input (including voltage and current). It also supports the serial port server function and connects to a third-party RS485 collector or controller over the RS485 port for remote control.

DI supports dry node and wet node, with optical coupling isolation. DO is the relay output, with 5A 250V AC or 5A 30V DC control capability; The first four AI inputs support $0 \sim 5V$ voltage input, and the last four support $4\sim20$ mA current input, and the ADC accuracy is 12 bits. The AI properties can be modified according to the needs of 5V voltage, 10V voltage, current type, resistance type and other properties.



Figure 1 ZLAN6808-8 remote IO control

ZLAN6808 communication mode supports 4G, CAT1, RS485, Ethernet, LoRa,

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Zigbee, NB. The corresponding sub-models are as follows:

Table 1. ZLAN6808 submodels					
Supported	Communication	Network	Support protocol	Instructions	
model	medium	interface			
7LAN6808-1	PS/85	None	Modbus RTU	RS485 only	
	K5+05			supported	
ZLAN6808-2	NB/RS485	NB-IoT	Modbus TCP/		
			Modbus RTU/		
			JSON/ MQTT		
	Ethernet TCP	Ethernet	Modbus TCP/		
ZLAN6808-3			Modbus RTU/		
			JSON/ MQTT		
	AG 7 mode full Netcom	4G full	Modbus TCP/		
ZLAN6808-5		Netcom	Modbus RTU/		
	///////////////////////////////////////		JSON/ MQTT		
ZLAN6808-7	LoRa/RS485	LoRa	Modbus RTU		
	AG	4G CAT1	Modbus TCP/	Support 4G CAT1	
ZLAN6808-8			Modbus RTU/	communication or	
			JSON/ MQTT	2G communication	
ZLAN6808-9	ZigBee/RS485	Zigbee	Modbus RTU		



Figure 2 Front view of the ZLAN6808-8

The recommended models are:

- 1. 6808-8:485, 4G CAT1 Remote IO controller.
- 2. 6808-3:485 Ethernet Remote I/O controller.
- 3. 6808-1: pure 485 I/O controller.
- 4. 6808-7: RoLa remote I/O controller.

ZLAN6808 is divided into 4 kinds of external interfaces, such as the product front picture:

- 485-IO: This is an RS485 port through which DI/DO/AI can be read, written, and controlled. Through it to achieve local RS485 control, communication protocol support Modbus RTU protocol. This interface can be searched and configured through ZLVircom's "IO Controller" dialog.
- Network interface: This interface is a remote control communication mode can be 4G CAT1, Ethernet, LoRa, NB-IoT, Zigbee, etc., according to the different sub-models, refer to the table above. The 6808-1 does not support network interfaces and only supports local RS485 control.
- 3. 485-4G: RS485 interface, all data from the network interface will be sent to this

serial port output. Instead, the serial data received from this interface is forwarded to the network. In addition to the remote IO control function, the ZLAN6808 also supports the serial port server function, which can be connected to various collection and control devices on the 485-4G interface. This interface can configure parameters of the communication module through ZLVircom's "serial search" function.

4. DI/DO/AI: This is an external control interface that can be controlled by 485-IO and network interfaces, but cannot be controlled by 485-4G.

ZLAN6808-8/5 is the 4G version, with a special watchdog circuit, which can ensure the stable operation of 4G modules for a long time. ZLAN6808-7 is the LoRa version, and the default baud rate of 485-4G ports is 9600bps. The default baud rate of other models is 115200bps.

ZLAN6808 can be used in:

- Building/access control/security control system;
- Industrial automation System;
- Internet of Things, remote meter reading, information collection, etc.

ZLAN6808-3 (Ethernet interface) is used as an example. Figure 3 shows the typical application connection. Connect the field input and output devices to the ZLAN6808, and then connect the ZLAN6808 to the network via a network cable. Then the upper computer can send data to ZLAN6808 through Modbus TCP protocol to realize the query input device and control output device.



Figure 3 Connection case

2. Functional characteristics

- 1. Supports eight DI/DO/AI channels and can be controlled remotely or locally.
- 2. AI supports 12-bit accuracy, and the data is adjusted to ensure accuracy.
- 3. It also supports the serial port server function to control external third-party RS485 devices over the network.
- 4. Support DI control DO function, using a pair of ZLAN6808 through 4G/LoRa and other communication methods can control each other, easy to use.
- 5. Sub-models support 4G/CAT1/RS485/ Ethernet /LoRa/NB and other communication media.
- 6. Support Modbus TCP, Modbus RTU, MQTT, JSON, HTTP and other communication modes.
- 7. Connect to various public clouds, send data in JSON format, and control delivery

in JSON format.

- 8. Rich indicators: display DI, DO status, network status, data flow status, etc.
- Provide IO controller dialog box or RemoteIO of ZLVircom control demonstration software through RS485 or TCP/IP control, which can demonstrate IO control and AI data acquisition of equipment.
- 10. It can provide complete RS485 control instructions and Modbus RTU instructions, which is convenient for engineers to integrate development.
- 11. You can restore factory Settings with one click, including baud rate, station address, network configuration of communication module, etc.

3. Technical parameters

appearance		
dimension:	$L x W x H = 9.2 \text{cm} \times 19.7 \text{cm} \times 2.5 \text{cm}$	
Serial port para	meter	
485-IO Baud rate: 7	The default baud rate is 115200bps, which can be changed by using	
the RemoteIO softw	are or commands.	
485-4G baud rate:	Except ZLAN6808-7 which is 9600bps, other sub-models are	
115200bps.		
Data bit: 8 bits.		
Check bit: No check	x, odd check, even check.	
Stop bit: 1 bit		
software		
Network protocol:	MODBUS TCP/MQTT/JSON/HTTP	
RS485 protocol:	MODBUS RTU	
AI input form		
Current input: 4~20mA		
Voltage input: 0~5V, 0~10V (need to customize)		
Resistance input: 0~10K, resistance type temperature and humidity sensor, etc. (need to		
be customized)		
Power consumpt	ion (relay non-draw state)	

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Running stable state	: 30mA@12V			
4G dial status: 60mA@12V				
DO relay closed, DI input closed (maximum power consumption) : 300mA@12V				
6808-8 (4G CAT	1) Parameters			
Transmission rate	LTE: Max 10Mbps (down) /Max 5 Mbps (up)			
	GPRS: 85.6Kbps (down) /Max85.6Kbps (up)			
Support band	B1/B3/B5/B8@FDD LTE B34/B38/B39/B40/B41@TDD-LTE			
	B3/B8@GSM			
SIM	Voltage: 3V, 1.8V; Size: large card (small card can be purchased to			
	use)			
Antenna interface	50Ω /SMA glue stick antenna or suction cup antenna is optional.			
6808-3(Ethernet) parameters			
Ethernet	10/100M adaptive Ethernet can be connected			
6808-7 (LoRa)	Version parameter			
Response speed	9600bps The default wireless configuration takes 70 milliseconds			
	to send and receive 1 byte of data.			
Transmission	Outdoor without shelter 6km~8km, indoor through about 5 floors.			
distance				
Frequency range	410MHz~525MHz			
Wireless channel	115			
Receiving	-140dbm			
sensitivity				
Transmitting	20dbm			
power				
Modulation mode	LoRa TM Patented modulation technology			
Antenna	External SMA male antenna, suction antenna 1 m; Operating			
connection	frequency: 490MHz			
Environmental requirement				
Operating	-40~85℃			
temperature:				
Storage	-45~165℃			
temperature:				

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 Humidity range:
 5~95%Relative humidity

4. Hardware description



Figure 4 ZLAN6808-8

The ports on the upper side of ZLAN6808 are shown as follows:

terminal	Feature
RJ45/NC	6808-3 (Ethernet version) : 10M/100M Ethernet interface for remote IO control
	over TCP/IP.
	Other submodels: NC, invalid.
DC	DC plug type power input, supply voltage 9 ~ 24V
Power terminal	Terminal type power input, power supply voltage 9 ~ 24V, and DC terminal can
	be selected to intervene the power supply.
485-4G	RS485 port for transparent transmission of network and serial port, realizing the
	function of serial port server.
485-IO	RS485 port used to control device I/O and collect DI and AI information.
GND	When entering a dry node, switch the jumper between this terminal and DI1 to
	DI8 to collect the switch status.
DI1~DI8	8 switch inputs

Table 2	2 Ports	on the	upper	side

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AI1~AI4	Four 0 to 5V voltage inputs
AI5~AI8	Four 4 to 20mA current inputs
OUT	Test output point, can output 5V level, generally not used.

ZLAN6808 Lower ports:

Table 3 Ports on the lower side

Interface	function	
	ZLAN6808-8 (4G) : The antenna interface adopts 50Ω /SMA (female head),	
	and the external antenna must use an antenna suitable for 4G operating band.	
ANT	Zoran can provide a glue stick or a suction cup antenna, which can be	
	sucked into the metal enclosure (the default suction cup antenna lead length	
	is 1.5 meters).	
	ZLAN6808-7 (LORA) : A 1 meter sucker antenna.	
	After you dial ON, the TCP indicator blinks, and then dial back. The device	
Reset restores to the default Settings. The default baud rate of the LOR		
	9600bps, and the other versions are 115200bps.	
	When installing the SIM card, ensure that the device is not powered on. Use	
SIM Card a pen tip or screwdriver to push the SIM card out of the slot		
	SIM card face down into the slot.	
DO8~DO1	R and L represent the 2 contacts of the relay respectively, where 8 relay	
	outputs are represented. The NC is not connected.	

1. 8 Digital Input DI1 to DI8.

Passive switching (dry nodes) and active levels (wet nodes) are supported. The dry node only needs to short-circuit it with GND to collect the 1 signal. When the node is wet, the range of difference between active level and GND is as follows:

VCC voltage	Low level range	High level range
24V	0~17V	17~24V
9V	0~3V	3~9V

2. 8 Digital output DO1 to DO8.

The output type is relay output (5A@AC250V/DC30V). Setting 1 indicates that the relay is closed.

3. 8 analog inputs: The accuracy is 12 bits. By default, the first four inputs are 0 \sim

5V voltage inputs, and the last four inputs are 4~20mA. Any path can be modified in the following way (need to be customized) :

- 1) Current signal input: 4~20mA.
- 2) Voltage signal input: 0~5V.
- 3) Voltage signal input: 0~10V.
- 4) Resistance impedance input: such as 0~10k or resistance type temperature and humidity sensors.
- 4. Both voltage and current are relative to GND.Panel light of ZLAN6808

Pilot	Indicator name	green	blue
lamp			
PWR	Power indicator light		
ACT3	IO communication light	485-IO Interface data	485-IO interface data is
		input	returned, indicating that the
			sent IO control instruction
			was correctly identified.
ACT2	Network/telecommunication	The network end (such as	The network side (such as
	indicator	4G) receives data	4G) sends data;
			This indicator blinks during
			initialization, indicating
			that during initialization,
			the indicator is turned off
			after initialization.
ACT1	Serial communication	485-4G Data output of the	485-4G RS485 port Data
	indicator	RS485 port	input
4G	4G connection indicator	6808-8 (4G) : Green	6808-8 (4G) : Blinking
		nonsense	blue indicates that the dial
		6808-7 (LOAR) : Blinking	is in progress. Steady blue
		green indicates that the	indicates that the dial is
		module is working.	successful. The dial starts 5
		6808-9 (Zigbee) :	seconds after the system is
		Blinking green indicates	powered on.
		that the module is running.	6808-7 (LOAR) : The

Table 4. Indicators

	Tel:(021)64325189	http://www.zlmcu.com	
			device receives a network
			message
			6808-9 (Zigbee) : Blue
			indicates that Zigbee
			establishes a network.
LINK	TCP connection Indicator	6808-8 (4G) : Green	Steady on when the TCP
		nonsense	connection is established.
		6808-3 (Ethernet) :	The Reset button of the
		indicates that the network	device is in the reset state.
		cable is properly	The reset succeeds and
		connected.	blinks blue for 3 seconds.
			6808-9 (Zigbee) : The blue
			color indicates that the
			system enters configuration
			mode.
DI1 \sim	DI indicator light	On indicates that the input	
DI8		is low or closed.	
DO1~		On: The relay is closed.	
DO8			

5. DI/DO/AIFunction description

5.1 Connecting Devices Using Vircom

Except for models with Ethernet interfaces such as ZLAN6808-3, ZLAN6842, and ZLAN6042, other devices are configured through RS485 interfaces. Power on the device and connect the 485-IO port and network port (for the preceding Ethernet port model).Please download ZLVircom1.605 and above (http://www.zlmcu.com/download/ZLVirCom.zip) 。

Open the main screen device management, if the Ethernet interface model, click the "automatic search" button to find the device, click one of the devices, and then click "IO Controller". For an RS485 port device, tap IO Controller.

			Tel:(021))643251	.89		1	http	://www.:	zlmcı	ı.com					
C	evic	e Ma	nagement														×
	I	T	Name	ty	f Dev IP	L	Loc	Dest IP		Work M	TCP	Virtual	Vircom	Dev ID	T	R	
10 10																	Auto Search
2																	Edit Device
11202																	Banch Edit
i																	
a dime																	Search Serial
8																	Add Manually
																	P2P Davica
1																	FZF Device
																	IO Controller
1																	Search List
																	Back
1																	Dduk
ĸ																	

Figure 5 How do I go to the IO Controller dialog box

Remote digital IO control a	nd analog acquisi	tion						×
Communication through T IP: 192.168.1.200	CP / IP protocol Port: 502	Protoco		Conned	t and Search	Information		^
COM: COM5	S485/RS232 Baud rate: 115	200 🔻 Pa	rity: None	• Open	and Search			
Parameters Firmware type: Device addr: Baud rate: DI auto report type: DI auto report Time: DI report addr: DI logical inversion: Write DO no CMD return	1 115200 • Disable • 0 (5) 0 •	Firmware N Parity: Al1 Auto-re DO Powerd ms) 32bit DI co DO hold tir DO hold tir DI hold if fe DI deboun	Ver: None port: 0 Dn: 0x 0 unt save: 0 ne: 0 t sel: 0 t seconds: ce for 50ms:	(0~65535ms (eg. E0 means) (0 to clear (sec, 0 is diant) (bcc) (bc	dify (0 is disable) is last 3 on first 5 off) ar count) sable) 1 - DO8)			
Digital Output Relay on:	RL1 On	RL2 On	RL3 On	RL4 On	RL5 On	RL6 On	RL7 On	RL8 On
Relay off.	RL1 Off	RL2 Off	RL3 Off	RL4 Off	RL5 Off	RL6 Off	RL7 Off	RL8 Off
Current relay status:	RL1	RL2	T RL3	□ RL4	RL5	T RL6	RL7	RL8
Digital Input			□ DI3	□ DI4	□ DI5	□ DI6		
DI Count(32bit): DI1	0 DI2	0	DI3 0	DI4]0	DI5 0		07 0	DI8 0
Al Input Type: 6XXX • QueryAl Auto Al1	5V •	5V 0	▼ 5V AI3 0	▼ 5V AI4 0	 ✓ 4-20mA AI5 0 	✓ 4-20mA ✓ 4-20mA ✓ 4-20mA	4-20mA	• 4-20mA ▼ B 0
Al calibration (only suppor	ted by XXX8): Calib	mation channel	1 Plea	ase connect the sta t in advance. Then	ndard voltage 5 click: Al Calibratic	(V) to the voltage in	nput point and the	standard current

Figure 6 IO Controller dialog box

Tel:(021)64325189

If it is a network type device, you can connect the device through the "Connect and Search" or "Open and Search" button. It corresponds to the communication in network mode and RS485 mode. For devices in serial port mode, you can only open and search the device in serial port communication mode.

For the network mode, the IP address and port | conversion protocol are already obtained when you select the device, just click "Connect and search". When the TCP connection is established, Vircom obtains the parameters of the device by sending Modbus TCP instructions. In some applications, you can also set the Modbus RTU protocol to communicate through the network port. At this time, you need to double-click the network device in the previous dialog box and change the "conversion protocol" to "none" to support Modbus RTU mode network communication.

For RS485 mode, only need to select the corresponding USB to 485 com port (connected to the serial cable on the computer in advance), do not need to select the baud rate. If the parity bit has been set before, select the corresponding parity bit. Then click "Open and search". After com port is opened, the parameters of the device are obtained by software Modbus RTU command.

In either case, the device gets the parameters and displays them in a dialog box. Later, you can modify parameters, DO control, DI read, AI read and other tests.

5.2 General Table of Modbus registers

Network interfaces support Modbus TCP commands, and serial ports support Modbus RTU commands. The specific registers and address ranges are as follows:

Function	Function	Address range	Address range
code		(6042/6002A 4	(6842/6802/6808 8
		DI/DO 2 AI)	DI/DO 8 AI)
01/02	Read DI	0~3	0 to 7 (corresponding to
			DI1 to DI8)
01/02	Read DO	16~19	16~23
05	Set DO	16~19	16~23

Table 5. Summary of Modbus regis

Tel:	(021)64325189 ł	http://www.zlmcu.com	
15	Set multiple DO	16~19	16~23
04	Read AI	0~1	0~7
04	Read AI high	0~1	32~39
	precision values		
03	Read base parameter	63~67	63~67
03	Read spread	68~162	68~162
	parameter		
03	Read DI 16 bits count	0~3	0~7
03	Read DI 32 bits	256~263	256~271
03	Multi-do Settings	512	512
	with masks		
03	Read the meter	1024	1535
	parameters		
03	Read time	1008	1023
06	Set parameters	63~67	63~67
06	Set extension	68~162	68~162
	parameters		
06	Set the DI 16-bit	0~3	0~7
	count		
06	Set the DI 32-bit	256~263	256~271
	count		
16	Set the multi-DI	0~3	0~7
	16-bit count		
16	Set the multi-DI	256~263	256~271
	32-bit count		
16	Set basic parameters	63~67	63~67
16	Set extension	68~162	68~162
	parameters		
0	Month day hour	544~671	544~547
	minute second week		

Tel:(021)64325189	http://www.zlmcu.com
DO 0/1 32	

The specific usage is introduced later.

5.3 DO Usage Instructions

DO is the control relay, through Modbus 05/15 instruction (force single coil instruction), write 1 to 16~23 register to pull the relay, write 0 to disconnect the relay. By reading the values of registers 16 to 23 with the 01 instruction, the current DO state can be obtained.

05 Command format is as follows:

Number of	1	1	1	1	1	1	1	1
bytes								
Name	Device	05	Start address	Start address	Ff or	00	CRC	CRC
	address		high	low	00		high	low

For example, the Modbus RTU command that sets DO1 to be on is:

```
send-> 01 05 00 10 ff 00 8d ff
```

Back-> 01 05 00 10 **ff 00** 8d ff

The Modbus TCP command is:

send-> 00 00 00 00 00 06 01 05 00 10 **ff 00**

Back-> 00 00 00 00 00 06 01 05 00 10 ff 00

For example, the Modbus RTU command that sets DO1 to be off is:

send-> 01 05 00 10 00 00 cc 0f

Back-> 01 05 00 10 00 00 cc 0f

The Modbus TCP command is:

send-> 00 00 00 00 00 06 01 05 00 10 00 00

Back-> 00 00 00 00 00 06 01 05 00 10 00 00

Other instructions are listed below:

- On DO2 01 05 00 11 ff 00 dc 3f
- Off DO2 01 05 00 11 00 00 9d cf
- On DO3 01 05 00 12 ff 00 2c 3f
- Off DO3 01 05 00 12 00 00 6d cf

	Tel:(021)6432	5189 http://www.zlmcu.com
•	On DO4	01 05 00 13 ff 00 7d ff
•	Off DO4	01 05 00 13 00 00 3c 0f
•	On DO5	01 05 00 14 ff 00 cc 3e
•	Off DO5	01 05 00 14 00 00 8d ce
•	On DO6	01 05 00 15 ff 00 9d fe
•	Off DO6	01 05 00 15 00 00 dc 0e
•	On DO7	01 05 00 16 ff 00 6d fe
•	Off DO7	01 05 00 16 00 00 2c 0e

- On DO8 01 05 00 17 ff 00 3c 3e
- Off DO8 01 05 00 17 00 00 7d ce

15 Simultaneously set the multi-coil command format as follows:

Number	1	1	1	1	1	1	1	1	1	1
of bytes										
Name	Device	0x0F	Start	Low	High	Low	Number	Value	CRC	CRC
	address		address	start	quantity	quantity	of bytes	(low	HIGH	LOW
			high	address				bit		
								on		
								the		
								right)		

For example, the Modbus RTU command with the first four channels on and then four channels off is as follows:

send-> 01 0F 00 10 00 04 01 0F bf 51

Back-> 01 0f 00 10 00 04 55 cd

The Modbus TCP command is:

send-> 00 00 00 00 00 08 01 0F 00 10 00 04 01 0F

Back-> 00 00 00 00 00 06 01 0f 00 10 00 04

01	Read	the	DO	status	command
----	------	-----	----	--------	---------

Number	of	1	1	1	1	1	1	1	1
bytes									
Name		Device	01	Start	Low start	Length	Low	CRC	CRC
		address		address	address	height	length	HIGH	LOW

Tel:(021)64325	189	ht	tp://www.zlm	cu.com			
			high					
For exam	ple, the N	Nodł	ous RTU ins	truction for	reading 8	DO states	s is:	
send	l-> 01 0	1 00	10 00 08 3	c 09				
Bac	k-> 01	01 0	1 0f 11 8c					
The Mod	bus TCP	com	mand is:					
send	l-> 00 0	0 00	00 00 06 0	1 01 00 10 0	00 08			
Bac	k-> 00	00 0	0 00 00 04	01 01 01 0f				

Here, 0F indicates that the first four channels are closed.

IO Controller dialog control demo:

Current relay status:	RL1	RL2	RL3	RL4	T RL5	RL6	RL7	□ RL8
Relay off:	RL1 Off	RL2 Off	RL3 Off	RL4 Off	RL5 Off	RL6 Off	RL7 Off	RL8 Off
Relay on:	RL1 On	RL2 On	RL3 On	RL4 On	RL5 On	RL6 On	RL7 On	RL8 On
Digital Output								

Figure 7 DO control in the IO controller dialog box

After Vircom successfully connects the device, click RLx to turn on the relay. At the same time, the corresponding DO indicator light of the device is lit, and RL1 is ticked. The function of the RL1 selection box is to obtain the current relay state, because the TCP connection disconnection does not change the current relay state of the device, so when the first communication with the device is established, you can obtain the DO state of the device and then decide whether to close or disconnect.

Note: If there are more than 6808 in the same use environment, please configure different station addresses, otherwise the return instruction of the DO control will be used as the control instruction of another device, and then it will return a same instruction, so repeatedly oscillating.

5.4 DI Usage Instructions

If the read DI is used, the 01 command is used. The address range is 0 to 7, corresponding to DI1 to DI8. The instruction format is as follows:

Number	of	1	1	1	1		1	1	1	1
bytes										
Name		Device	01	Start	Low	start	Length	Low	CRC	CRC

Tel:(021)64325	189 htt	http://www.zlmcu.com				
address	address	address	height	length	high	low
	high					

For example, the Modbus RTU instruction for reading 8 DI is:

send-> 01 01 00 00 00 08 3d cc

Back-> 01 01 01 80 50 28

The Modbus TCP command is:

send-> 00 00 00 00 00 06 01 01 00 00 00 08

back-> 00 00 00 00 00 04 01 01 01 80

When the DI input is low (note that when the power supply voltage of the device is above 12V, the 5V voltage input is considered low), the corresponding bit returned is 1, and the fourth byte in the return command is 0x80, indicating that the eighth circuit is closed (low).

IO Controller dialog control demo:

Query DI	to 🗖 DI1			☐ DI4	🗖 DI5	☐ DI6	☐ DI7	
DI Count(16bit):	DI1 0	DI2 0	DI3 0	DI4 0	DI5 0	DI6 0	DI7 0	D18 0
DI Count(32bit):	DI1 0	DI2 0	DI3 0	DI4 0	DI5 0	DI6 0	DI7 0	DI8 0

Figure 8 DI read in the IO controller dialog

After Vircom successfully connects to the device, click Query DI Status to query the DI status. When DI is low, the corresponding indicator is on and the corresponding bit returned is 1. Tick DI8 as shown in the figure, indicating that DI8 is in a low level state.

Click the "Automatic" selection box to automatically query the DI status every 1 second and display it.

5.5 DI Counting Instructions

A period when DI changes from high to low and back to high is counted as a count. DI counts are divided into three types: 16-bit count without storage, 32-bit count without storage, and 32-bit count with storage. If no storage device starts from 0 after a pointer is dropped, it keeps counting after a pointer is powered off. Among them, 32-bit no storage count and 32-bit stored count are the same register location, but the Settings are different.

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The DI count has been automatically added to the buffeting process, and the buffeting time is 10ms.

Through the Modbus 03 function code, you can read the 16-bit non-storage count by reading the register positions from 0 to 7, and the data is in big-endian format. Through the 03 function code, read 256~271 positions can read 32-bit count, data bit

1.	4.	<u>c</u>
hı	a ondian	tormat
υı	2-Chulan	TOTHIAL
	0	

Number	of	1	1	1	1	1	1	1	1
bytes									
Name		Device	03	Start	Low start	Length	Low	High	Low
		Address		address	address	height	length	CRC	CRC
				high					

For example, the Modbus RTU instruction for reading the 16-bit count of DI8 is:

send-> 01 03 00 07 00 01 35 cb

Back-> 01 03 02 01 0a 39 d3

The Modbus TCP command is:

Send-> 00 00 00 00 00 06 01 03 00 07 00 01

Back-> 00 00 00 00 00 05 01 03 02 01 0a

Here register 7 is read and 01 0a of the returned data represents the value 266.

For example, the Modbus RTU instruction for reading the 32-bit count of DI8 is:

send-> 01 03 01 0E 00 02 a4 34

Back-> 01 03 04 00 00 01 14 fb ac

The Modbus TCP command is:

send-> 00 00 00 00 00 06 01 03 01 0E 00 02

Back-> 00 00 00 00 00 07 01 03 04 00 00 01 14

Here 00 00 01 14 represents the value 276.

IO Controller dialog control demo:

Tel:((021)643	25189	htt	p://www.z	zlmcu.com			
DI report addr: DI logical inversion: Write DO no CMD return		DO hold tir DO hold tir DO hold bi DI hold if fo DI debound	ne: 0 t set. TTTT r 2 seconds: ce for 50 ms:	(sec, 0 is dis FFFF (DO F	aable) 1 - DOB)			
- Digital Output Relay on: Relay off: Current relay status:	RLI On RLI Off	RL2 On RL2 Of	RL3 On RL3 On	RL4 Cn	RLS ON RLS OF	RLE On RLE OF	RL7 0n	RLB Cn RLB Cf RLB Cf
Di Count(16bit): Di1 Di Count(22bit): Di1	Г DH 0 0	Di2 0 Di2 0		DI4 DI4 DI4		DI6 0		DIS 276

Figure 9 DI count read in the IO controller dialog

After Vircom successfully connects to the device, you can click "Query DI Status" to query the DI count value, including 16-bit and 32-bit values. It is found that the 16-bit and 32-bit values are different, because the 32-bit is stored in the power failure, and the 32-bit count has accumulated 10 values before the power on.

Use the "32-bit DI count save" function in the figure to save or not save the 32-bit count. If you want to clear the saved data, start counting again. You only need to set the "32 Save for DI count" function to 0 to clear the count.

5.6 DI Logical Inversion

In normal condition, when the DI input is low, the corresponding bit is 1. The default DI input is high and low is valid. If the DI input is high, the default bit is 1. If the DI input is low, the default bit is 0. In this case, you can select Logical DI Reversal.

DI reversal also affects the DI count, which is when DI changes from 0 to 1, that is, the high level changes to the low level. If the DI logic is reversed, the count is increased by one when the level is changed from low to high.

The following table describes how to set DI logical inversion.

Tel:(021)64325	5189	http://www.zlm	cu.com	
Parameters Firmware type:		Firmware Ver:		Modify
Device addr:	1	Parity:	None -	
Baud rate:	115200 -	AI1 Auto-report:	0	(0~65535ms (0 is disable)
DI auto report type:	Disable 🔻	DO PowerOn: 0x	0	(eg. E0 means last 3 on first 5 off)
DI auto report Time:	0 (5ms)	32bit DI count save	e: 0	✓ (0 to clear count)
DI report addr:	0	DO hold time:	0	(sec, 0 is disable)
DI logical inversion:	0 🗸	DO hold bit sel:		[[] (D01 - D08)
Write DO no CMD return:		DI hold it for 2 seco	onds:	
		DI debounce for 50)ms:	

Figure 10 DI reversal Settings in the IO controller dialog box

5.7 AI Usage Instructions

AI can collect analog values of $0\sim5V$, $0\sim10V$, $4\sim20mA$ and other types. Which interface corresponds to which type is determined by the hardware at the factory. The above types of AI interfaces are defined as 5V, 10V, and 4 to 20mA respectively.

At present, standard products are divided into the following categories for AI, and the corresponding different types of AI are as follows:

Product	Detailed	A11	A12	A13	A14	A15	A16	A17	A18
model	model								
6XX2	6802/6842/	5V	5V	5V	5V	4~20mA	4~20mA	4~20mA	4~20mA
	6042/6002A								
6XX8	6808-1/-2/-3/	5V	5V	5V	5V	4~20mA	4~20mA	4~20mA	4~20mA
	-5/-8/-7/-9								
6XX2-A	6802-A	4~20mA							
	6842-A								
	6042-A								
	6002A-A								
6XX8-A	6808-1A/	4~20mA							
	-2A/-3A/								
	-5A/-8A/-								
	7A/-9A								
6XX2-5V	6802-5V	5V							
	6842-5V								
	6042-5V								
	6002A-5V								

Table 6 Different types of AI

-	Fel:(021)6432	5189	http	o://www.zl	mcu.com				
	6808-X5V								
6XX2-10V	6802-10V 6842-10V 6042-10V 6002A-10V 6808-X10V	10V	10V	10V	10V	10V	10V	10V	10V

Use Modbus 04 instruction to read the value of register 0~7, you can get the value of AI1~AI8. Data is stored in big-end format.

Number	of	1	1	1	1	1	1	1	1
bytes									
name		Device	04	Start	Low start	Length	Low	CRC	CRC
		address		address high	address	height	length	High	low
				-					

For example, the Modbus RTU instruction to read the value of AI8 is:

send-> 01 04 00 07 00 01 80 0b

back-> 01 04 02 01 82 38 c1

The Modbus TCP command is:

send-> 00 00 00 00 00 06 01 04 00 07 00 01

back-> 00 00 00 00 00 05 01 04 02 01 82

The specific use of the returned data 01 82 depends on the type of AI. If 01 82 is converted to decimal, it is Vin/Ain=386. For different AI types, the formula is as follows:

- 5V: True voltage value = (Vin/1024)*5=1.8848;
- 10V: True voltage value = (Vin/1024)*10=3.7695;
- $4 \sim 20 \text{ mA}$: True current = $(\text{Ain} / 1024) \times 5/200 \times 1000 = 9.4238;$

IO Controller dialog control demo:

....

Type: 6000	x - 5V	▼ 5V	▼ 5V	▼ 5V	▼ 4-20mA	• 4-20mA		- 4-20mA	•
Query Al	C Auto Al1	AI2 0	AI3 0	AI4 0	AI5 0	AI6 0	AJ7 0	AI8 9.4238	
Al calibration	(only supported by XX	X8): Calibration ch	annel 1 👻	Please connect th	e standard voltage 5	(V) to the ve	oltage input point ar	id the standard cur	rent

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Figure 11 AI read in the IO controller dialog

After Vircom successfully connects the device, you can click "Query AI status" to query the AI value, or click "Automatic" to query once a second. Before the query, you need to select the purchased model. After selecting the model, the analog interface type of AI1~AI8 is automatically configured according to the standard configuration, so that the real voltage or current value of the interface can be displayed in the numerical dialog box.

5.8 AI uses with high precision

ZLAN6808 provides a higher precision AI numerical calculation method. Compared with the ordinary accuracy, no small fluctuations are automatically filtered to 0 voltage, and no small changes in the value are automatically set to the last collection voltage. So the voltage value can be more realistic, but there may be more noise.

Read the contents of $32\sim39(0x20\sim0x27)$ registers using the 04 function code to obtain AI high precision values. The data format is big-endian. This is a 12-bit effective precision value Vh.

The method of calculating the input point voltage is as follows: Vi = ((((Vh)/1024)-1.0)*(Vri)*2.0)

The calculated input point current is: Ii=((((Vh)/1024)-1.0)*(Vri)*2.0)/200

Vi (i=1 to 8) is the adjustment coefficient of each route. The default value is 1.0. Registers starting from 0x4a to 0x59 (74 to 89 decimal) can be read using the 03 function code to obtain floating-point (float) large-endian data corresponding to V1 to V8, respectively. For example, float data of 1.063 reads the result as 0x3F88 1062 hexadecimal.

For example, read the adjustment factor of A8:

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Send -> 01 03 00 58 00 02 45 d8 Back -> 01 03 04 3f 80 00 00 f7 cf Where 3f 80 00 00 means 1.0. Read the Vh of route 8 again: Send -> 01 04 00 27 00 01 81 c1 Back -> 01 04 02 07 c7 fa 92 Where 07 c7 represents 1991, the voltage obtained by bringing into the formula

is:

((((1991)/1024)-1.0)*(1.0)*2.0)=1.8887.

Vi adjustment coefficient is calibrated after the factory, which can ensure the accuracy of the calculated value of the product.

5.9 The DI is reported automatically

The 6808 is a standard MODBUS device and is used in a question-and-answer format, but some users want to get feedback as soon as the DI input changes, that is, the active return function. This section describes the 6808 active reporting function. As shown in the figure, set Enable active DI reporting to 1 to enable active DI reporting. The IP address reported by the DI must not be the same as the device IP address. Otherwise, the 05 command is indistinguishable from the return command controlled by the DO.



Figure 12 DI actively reports Settings

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When the DI status changes, the DI sends the 05 command after active reporting is enabled. The 05 command can realize the function of the change of DI to control the trigger of the DO of another Modbus device.

Number of	1		1	1	1		1	1	1	1
bytes										
Name	DI	report	05	Start address	Low	start	Ff or	00	CRC	CRC
	addre	SS		high	address		00		high	low

Examples are as follows:

DI1 becomes a high level input

00 05 00 10 00 00 CD 2E

DI1 changes to low input

00 05 00 10 ff 00 8C 2E

DI2becomes a high level input

00 05 00 11 00 00 9C 1E

DI2 changes to low input

00 05 00 11 ff 00 DD EE

DI3 becomes a high level input 00 05 00 12 00 00 6C 1E

DI3 changes to low input 00 05 00 12 ff 00 2D EE

DI4 becomes a high level input 00 05 00 13 00 00 3D DE DI4 changes to low input 00 05 00 13 ff 00 7C 2E

When Vircom is used to test, the DI is actively reported to update the current DI status. The DI initiative report is sent to both 485-IO and the network (Ethernet, 4G, LoRa, etc.).

When the active reporting time is set to 0, the active reporting time is disabled. When the active reporting time is set to 1, the active reporting of DI changes is enabled. If the value is set to another value, it will be reported periodically. If the value is set to an even number, eight DI's are reported periodically based on 15 commands. If the value is set to an odd number, the DI and AI report at the same time. For details, see the following section in this chapter. If this parameter is set to n and n is a non-zero even number, the DI report time is $(n-1) \ge 5$ milliseconds. For example, configure the first four DI lines to be short connected to GND and the last four lines to be suspended to send the DI to the GND.

Send -> 01 0F 00 10 00 04 01 0F bf 51

5.10 AI's active reporting

box.

The active reporting function of AI is to enable the collected analog quantity to be automatically sent to the upper computer. This method does not need Modbus instruction query on the host computer, and is very useful for network analog monitoring based on Internet.

The value ranges from 0 to 65535. The unit is ms. If the value is set to 0, active reporting is disabled. You can directly set this parameter in the IO controller dialog

Firmware type:		Firmware Ver:		Modify
Device addr:	1	Parity:	None	-
Baud rate:	115200 🔻	AI1 Auto-report:	1000	(0~65535ms (0 is disable)
DI auto report type:	Disable 💌	DO PowerOn: 0x	0	(eg. E0 means last 3 on first 5 off)
DI auto report Time:	0 (5m	s) 32bit DI count sav	e: 0	
DI report addr:	0	DO hold time:	0	(sec, 0 is disable)
DI logical inversion:	0 🗸	DO hold bit sel:		[D01-D08)
Write DO no CMD return:		DI hold it for 2 sec	onds:	
		DI debounce for 5	0ms:	

Figure 13 Setting the AI active reporting time in the IO controller dialog box The instructions actively uploaded by AI are: Tel:(021)64325189

- When converting protocol to Modbus RTU:01 04 10 H1 L1 H2 L2 H3 L3 H4 L4 H5 L15 H6 L6 H7 L7 H8 L8 C1 C2.
- When converting protocol to Modbus TCP:00 00 00 00 00 13 01 04 10 H1
 L1 H2 L2 H3 L3 H4 L4 H5 L15 H6 L6 H7 L7 H8 L8

Here H1 L1 represents the collection amount of A1, H2 L2 represents the collection amount of A2, and so on, in big-endian format. C1 and C2 are CRC.

If there is a device parameter search before the AI initiative report, the AI initiative report will pause for 5 seconds, which can prevent the AI initiative report and parameter search conflict.

5.11 Uploading DI and AI at the Same Time

Parameters Firmware type:		_	Firmware Ver:		Modify
Device addr:	1	_	Parity:	None	
Baud rate:	115200	-	Al1 Auto-report:	1000	(0~65535ms (0 is disable)
DI auto report type:	DI	•	DO PowerOn: 0x	0	(eg. E0 means last 3 on first 5 off)
DI auto report Time:	200	(5ms)	32bit DI count save	e: 0	✓ (0 to clear count)
DI report addr:	0		DO hold time:	0	(sec, 0 is disable)
DI logical inversion:	0	-	DO hold bit sel:		[[] (D01 - D08)
Write DO no CMD return:			DI hold it for 2 sec	onds:	
			DI debounce for 50	Oms:	

Figure 14 DI and AI actively report Settings at the same time

In the software, if the value of DI active reporting is set to greater than 1 (2 to 255), the value -1 multiplied by 5 is the period for reporting AI and DI. For example, if the value is set to 201, the reporting period is (201-1)*5=1000ms.

This function allows the current AI and DI values to be reported at the same time. The Modbus RTU format is as follows:

00 04 12 03 01 00 00 00 00 00 00 00 00 00 00 03 07 03 08 00 08 c3 83

The first 00 is set for the DI report address. The 04 function code is used to report eight AI registers and eight DI data. 03 01 indicates the data of AI1, and 03 08 indicates the data of AI8. 08 indicates the state of eight DI's. 08 indicates that route 4 is 1.

When the AI and DI report at the same time, the data of the AI and DI can be

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viewed on the IO controller page at the same time. In this case, you do not need to click Automatic to query the data. AI and DI actively report to 485-IO and network (including Ethernet, 4G, LoRa, etc.) at the same time.

If a device parameter search is performed before the DI and AI report, the DI and AI report will be paused for 5 seconds to prevent a conflict between the DI and AI report and parameter search.

5.12 DO Status After Power-on

Sometimes you want the IO controller to be in the on or off state immediately after powering on. Now you can set this function through the IO Controller dialog box.

Firmware type:		Firmware Ver:		Modify
Device addr:	1	Parity:	None	
Baud rate:	115200 -	Al1 Auto-report:	1000	(0~65535ms (0 is disable)
DI auto report type:	DI 🔹	DO PowerOn: 0x	F0	(eg. E0 means last 3 on first 5 off)
DI auto report Time:	200 (5ms) 32bit DI count save	: 0	 (0 to clear count)
DI report addr.	0	DO hold time:	0	(sec, 0 is disable)
DI logical inversion:	0 🗸	DO hold bit sel:		[[] (D01 - D08)
Write DO no CMD return:		DI hold it for 2 seco	nds:	
		DI debounce for 50	ms:	

Figure 15 Setting DO configuration after power-on

If the value is set to F0, the front four channels are disconnected and the back four are closed. Each of the eight bits indicates the status of a DO line, and 1 indicates a pull-in.

5.13 DI Controls the DO

Considering that the user needs to control the DO output through the DI input, but the DI input device and the DO output device are far apart, here we take the Ethernet version as an example, we can connect the two 6808s through the Ethernet network to achieve DI remote control of the DO output.

Since DI active reporting is reported when changes are made, this can be used to send control instructions. The control instruction can set the station address of the Tel:(021)64325189

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controlled device /DO device through "DI report address", and the DI report instruction is exactly 05 set instruction, and the register address will be changed to the address corresponding to DO. Therefore, the DI input can control the DO of another device through active reporting.

For example, DI1 of device 1 controls DO1 of device 2, DI2 of device 1 controls DO2 of device 2, and so on. 6808 other sub-models are the same reason, here is not to go into details.





As shown in the figure, two 6808s are connected together via Ethernet. First, you need to set the two 6808 parameters, including the IP address and whether to report.

Connect device DevA and search for it in the IO controller dialog box. Set device address to 1. Enter 1 in "Report or Not" to enable this function. DevA Settings are complete.



Figure 17 DevA configuration

Then connect the device DevB, search for and set the device address to 2, report whether to set to 1, and report the address to 1 (DevA). With this setup, DevA sends a control DO command to DevB when the DI changes. Similarly, DevB sends a control command to DevA for changes in DI.





If you are communicating over a network, configure the DevA and DevB network parameters to establish a TCP connection. DevB works in server mode and sets the working IP address and port. DevA acts as client mode and sets the destination IP address and port of DevA to the IP address and port of DevB.

If the communication is over RS485, you only need to connect the 485-IO serial ports of DevA and DevB.

5.14 DI Controls the DO

ZLAN6808 supports DI control of its own DO, that is, when DI is valid, the corresponding DO is closed, and otherwise disconnected. For example, when DI1 is 1, the control DO1 is closed, and when DI1 is 0, the control DO1 is disconnected.

Read and write by Modbus 03/06 instruction, and write 256 to 72 register through 06 to enable DI control of its own DO function, write 0 to shut down. By reading the value of the 72 register with the 03 instruction, you can get the status of the current function on/off.

Use the 06 instruction, address 72, in the following format:

Number of	1	1	1	1	1	1	1	1
bytes								
name	Device	06	Start address	Low start	01 or	00	CRC	CRC
	address		high	address	00		high	low

The Modbus RTU command is:

On: send->01 06 00 48 01 00 08 4c

back->01 06 00 48 01 00 08 4c

Off: send->01 06 00 48 00 00 09 dc

Back->01 06 00 48 00 00 09 dc

The Modbus TCP command is:

on: send->00 00 00 00 00 06 01 06 00 48 01 00

Back->00 00 00 00 00 06 01 06 00 48 01 00

Off: send->00 00 00 00 00 06 01 06 00 48 00 00

Back->00 00 00 00 00 06 01 06 00 48 00 00

Use 03 instruction, address range 72. The format is as follows:

Number	1	1	1	1	1	1	1	1
of bytes								
name	Device	03	Start address	Low start	Length	Low	CRC	CRC
	address		high	address	height	length	high	low

The Modbus RTU command is:

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 send->01
 03
 00
 48
 00
 01
 04
 1C

 back->01
 03
 02
 01
 00
 B9
 D4
 0N

 back->01
 03
 02
 00
 00
 B8
 44
 0FF

 The Modbus TCP command is:

 send->00
 00
 00
 06
 01
 03
 02
 01
 04
 1C

 back->00
 00
 00
 00
 06
 01
 03
 00
 48
 00
 01
 04
 1C

 back->00
 00
 00
 00
 05
 01
 03
 02
 01
 04
 1C

 back->00
 00
 00
 00
 05
 01
 03
 02
 01
 04
 1C

 back->00
 00
 00
 00
 05
 01
 03
 02
 00
 0FF

5.15 DO Data Retention Function

The V16 start version of the ZLAN6808 supports the DO hold function, that is, if the DO is in the closed state, it needs to continue to give the instruction set to 1, and once the instruction set to 1 is not received within a certain period of time, it immediately disconnects the DO.

Firr	nware Ver:			Modify	
Par	ity:	None 🔻			-
AI1	Auto-report:	1000	(0~65535r	ms (0 is di	sable)
DO	PowerOn: 0x	F0	(eg. E0 m	eans last 3	on first 5 off)
32t	bit DI count save	0	▼ (0 to	clear count)
DO	hold time:	3	(sec, 0 i	s disable)	
DO	hold bit sel:			(DO1 - DO8	3)
DI	hold it for 2 seco	nds:			
DI	debounce for 50	ms:			

Figure 19 DO hold time

As shown in the figure, if the IO controller software is used, the DO hold time is set to 3 seconds.

The V26 starting version of ZLAN6808 supports single/multi-way DO hold function (ZLVIROM software version needs to be above V6.76), that is, a single or several of the DO Settings can be set to hold function, once the instruction set to 1 is not received within a certain period of time, the DO is immediately disconnected.
Tel:(021)64325189	http://www.zlmcu.com	
	Firmware Ver:	Modify	
	Parity: Non	e 🔽	
	Al1 Auto-report: 100	0 (0~65535ms (0 is disable)	
	DO PowerOn: 0x F0	(eg. E0 means last 3 on first	5 off)
	32bit DI count save:	0 v (0 to clear count)	
	DO hold time: 5 DO hold bit sel: 🔽 🔽	(sec, 0 is disable)	
	DI hold it for 2 seconds:	Γ	
	DI debounce for 50ms:		

Figure 20 Single/multiple DO hold time

Active DI reporting and DO holding time work together to implement reliable DI control DO. The DO terminal is shown in the figure above. Set the address of the station to 2. The DI terminal is set as follows:





The site address of the DI device is set to an address other than 2. The DI automatically reports the address as the address of station 2. Set the same baud rate and set the DI report type to DI (that is, the report time is an even number that is not 0). Then adjust the reporting time to 20, and the actual time is 20*5=100ms.

According to the section "DI Report", after the DI report type is set to "DI", eight DI data are uploaded at intervals to implement the DO corresponding to DI control. In this case, the value is 100ms. In this way, the DO end can receive the corresponding

```
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```

instruction that the DO is set to 1. If the DI end is offline or powered off, the DO end will disconnect the DO relay within 3 seconds.

6. Set serial port parameters

Current serial port parameters include baud rate and parity. Set this parameter in the IO Controller dialog box.



Figure 22 Configuration of serial port parameters in the I/O controller

The baud rate affects only the 485-IO RS485 interface. The baud rate of the network interface and 485-4G is determined by the baud rate set by the network module, 4G module and LoRa module. Not limited by this baud rate.

When communicating through a serial port, it is not necessary to select the appropriate baud rate, because the software will automatically search for all baud rates.

However, the setting of the parity bit can affect the 485-IO serial port, 485-4G serial port, and network module. That is, when the parameter of the ZLAN6000 series is set to parity (not parity), the parity bit of the network module needs to be changed accordingly. Otherwise, the "Open" button of "Network Communication" cannot be opened successfully. You can modify the serial port check bit of the network module in the Edit Device dialog box. As shown in the following picture.

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	Serial			
	Baud Rate	115200	•	
	Data Bits	7	-	
	Parity	Even	•	
	Stop Bits	1	•	
	Flow Control	None	•	

Figure 23 Check bit Settings of the network module

After the parity bit is changed, the parity bit of the 485-IO control device and the 485-4G serial port will be changed accordingly.

Note: When the verification mode is set to Non-None, the verification mode must be selected when the serial port is opened to search for devices. Otherwise, the corresponding device cannot be found. Otherwise, if the device is in No verification mode, you need to search for the serial port in No verification mode. That is, serial port search does not support automatic check bit search. You must specify a check mode.

7. Network-to-serial port function

For different models, the network here can refer to Ethernet, 4G, LoRa, etc. Different models have different internal communication modules, 6808 RS485-4G RS485 interface implementation and network data transparent transmission. Realize serial port to Ethernet, serial port to 4G, serial port to LoRa.

The baud rate of RS485-4G is adaptive through the serial port parameters of the network module, and is not set. Currently, the baud rate ranges from 1200 to 115200bps and various parity bits are supported.

Users can connect RS485 devices such as meters to the RS485-4G interface. Data can be read and written to the instrument through the network.

8. How to use each type of product

8.1 Configuring Network Modules

The network module refers to the Ethernet module, 4G module, LoRa module and so on inside the 6808. Each version of ZLAN6808 uses 485-4G RS485 interface to configure the remote communication module, and the upper computer software used in the configuration is ZLVirCOM.

Click device management and select serial port search, as shown in Figure 25, the interface for selecting serial port parameters will pop up, as shown in Figure 26, select serial port number, here is COM20, baud rate is 115200, 115200 here is the factory default setting, if the user previously set 6808 to other baud rate (such as 9600), you can also search.



Figure 24 Configuration tool main page

		Tel	:(021)	6432518	9		http://www.	zlmc	u.com					
Dev	ice Ma	anagement												×
I	Т	Name	ty	F Dev IP	Loc	Dest IP	Work M	TCP	Virtual	Vircom	Dev ID	T	R	
														Auto Search
														Edit Device
														Banch Edit
														Search Serial
														Add Manually
														P2P Device
														IO Controller
														Search List
														Back

Figure 25 Serial search page

COM:		•
Band rate:	All Bau	d Rate 💌
Data bits:	8	•
Parity:	None	•
Stop bits	1	•
Search	Back	Advanced

Figure 26 Serial port parameter page

The configuration screen of the 6808 varies according to the model. Therefore, this section describes the 6808 by version.

8.2 ZLAN6808-1(485)

This model does not support network modules or RS485-4G ports. You can directly read and write the DI/DO/AI of the device through the RS485-IO port.

8.3 ZLAN6808-8(4G)

8.3.1. Configuration Method

First install the SIM card and 4G antenna. Then connect the 485 to USB cable to the 485 interface RS485-4G. Click Search. In this case, the configuration tool attempts to communicate with the device. If the communication succeeds, the configuration page is displayed. As shown in Figure 27 below:

Step 1: select 1. At command mode, or 2. Firmware	Information:
upgrade/configuration file download mode, including JSON configuration	· · · · · · · · · · · · · · · · · · ·
COM: COM8	
Baudrate: 115200 -	
Databits' 0	
AT and mode	
TIMMALO APAROVILS HOUS	
Star 2: is at company made if you need to madify neverators places los is first	
tep 2: in at command mode, if you need to modify parameters, please log in first	
Login key: 666666	
Login	
otep 3: main parameters of at instruction mode	
Device ID.	
Baudrate:	
Baudrate:	
Baudrate:	
Baudrate:	
Baudrate: Dest. IP/Name: Dest. Fort: Protocol:	
Baudrate: Dest. IP/Name: Dest. Port: Protocol:	Clear
Baudrate: Dest. IP/Name: Dest. Port: Protocol:	Clear ZL+VER? Send AT CM
Baudrate: Dest. IP/Name: Dest. Port: Protocol: Get Parameter Set Main Param. Adv. Parameter Save Def. Load Def.	Clear ZL+VER? Send AT CM - Status
Baudrate: Dest. IP/Name: Dest. Port: Protocol: Get Parameter Set Main Param. Adv. Parameter Save Def. Load Def.	Clear ZL+VER? Send AT CM Status Config
Baudrate: Dest. IP/Name: Dest. Port: Protocol: Get Parameter Set Main Param. Adv. Parameter Save Def. Load Def.	ZL+VER? Send AT CM Status Config Login Not login

Figure 27 ConfTool interface

Click to enter the AT command mode, the configuration tool will try to communicate with the device, the communication is successful, the AT command return information will be displayed on the right side, and the configuration mode will be displayed as having entered the configuration mode, as shown in Figure 28 below:

	p.//www.zimcu.com	
🚟 4G Config Tools		
Step 1: select 1. At command mode, or 2. Firmware upgrade/configuration file download mode, includ COM: COM8 Baudrate: 115200 Databits: 8 Parity: N Close Firmware upd Step 2: in at command mode, if you need to modify parame Login	Information: Hate/ofg mode Hate/ofg mode Hate/of	^
Step 3: main parameters of at instruction mode Baudrate: 115200 Dest. IP/Name: Dest. Port: 184 Protocol: TCP Client	+MQTT_PUBLISH_TOPIC:zlan +MQTT_PUBLISH_QOS:0 +MQTT_KEFPALIVE:60 +MQTT_VILL_TOPIC:zlan +MQTT_VILL_MESSAGE:zlan +Z_RNT_MAG:0 +Z_RNT_IP:www.p2p-zlan.com +Z_RNT_PORT.4195 +ZL_DATA_STORAGE_EN:0	~
Frotocol.		Clear
	ZL+VER?	Send AT CMD

Figure 28 The Configuration mode page is displayed

The default login password is 666666. Before you click Log In, the parameters are read-only and cannot be set or modified. Click the "Login button" :

After login, the login status changes to Logged In, as shown in Figure 29.

36: 4G Config Tools Step 1: select 1. At command mode, or 2. Firmware upgrade/configuration file download mode, including JSON configuration COM: COM: COM8 Baudrate: 115200 Databits: 8 Parity: N Close Firmware update/cfg mode Step 2: in at command mode, if you need to modify parameters, please log in first +HQTT_USENAME: 1an +HQTT_USENAME: 1an +HQTT_USENA	
Step 1: select 1. At command mode, or 2. Firmware upgrade/configuration file download mode, including JSON configuration Information: COM: COM8 Information: Baudrate: 115200 Information: Databits: 8 Information: Parity: N Information: Close Firmware update/cfg mode Information: Step 2: in at command mode, if you need to modify parameters, please log in first HOIT PASSWOILLAR: Login Login HWIT_SUBSCRIBE_QOS: 0 Step 3: main parameters of at instruction mode Device ID: 282078558155 Baudrate: 115200 Information: Dest. IP/Name: 1144	
Dest, Fort: 104	: zlan lan an n. com
Protocol: TCP Client	Clear
ZL+VER?	Send AT CMD
Get Parameter Set Main Param. Adv. Parameter Save Def. Load Def.	
Config Entered Config	g

Figure 29 Login page

The main parameters of the AT command mode include the baud rate, destination IP address, destination port, and protocol. Protocol TCP or UDP is supported. After modifying the corresponding parameters, click "Set parameters" to set the new parameters to the device, and the device will return the parameters successfully set, as shown in Figure 30.

Tel:(021)64325189 http://www.zlmcu.com	
👹 4G Config Tools	×
Step 1: select 1. At command mode, or 2. Firmware upgrade/configuration file download mode, including JSON configuration COM: COM8 Baudrate: 115200 Databits: 8 Parity: N Close Firmware update/ofg mode Step 2: in at command mode, if you need to modify parameters, please log in first Login Step 3: main parameters of at instruction mode Baudrate: 115200 Dest. IP/Name: iot-as-mqtt.cn Dest. Port: 1883	Information: +BAUD: 115200 +PIPADD: iot-as=nqtt.cn +PPORTOCOL: TCP +TL_MODE: 0 +HEARTIME: 0 +HEARTDAT: +DATAB: 8 +CHECKB: N +EN_ENROL: 0 +EN_ENROL: 0 +ENROL: +APN: +APN JASSWORD: +MQTT_USERNAME: zlan +MQTT_USERNAME: zlan +MQTT_CLIENT: zlan +MQTT_CLIENT: zlan +MQTT_CLIENT: zlan +MQTT_FUBLISH_TOPIC: zlan +MQTT_PUBLISH_QOS: 0 +MQTT_FUBLISH_QOS: 0 +MQTT_VILL_TOPIC: zlan +MQTT_FORLIVE: 60 +MQTT_PUBLISH_QOS: 0 +MQTT_VILL_TOPIC: zlan +MQTT_FORLIVE: 60 +MQTT_PORLIVE: 60 +Z_RMT_PORT: 4195 +ZL_DATA_STORAGE_EN: 0
Protocol: TCP Client	Clear
Get Parameter Jet Main Param. Adv. Parameter Save Def. Load Def.	ZL+VER? Send AT CMD Status Config Entered Config
field strength:0 temperature:0 ID:861192078558155 Hardware Ver:LASE,Software Ver:V2.48	Login Login

Figure 30 Setting parameters

The "Get Parameters" button can obtain the parameters of the current device, which is obtained by sending the AT instruction. The returned data of the AT instruction is listed on the right. For AT directives, refer to the other sections of this article. Because the "Get parameters" will be automatically executed once after the "open" is successful, it is generally not necessary to click the "Get parameters" button.

Click "Advanced Parameters", and the advanced parameters box is shown in Figure 31. Commonly used parameters are:

- 1. Heartbeat interval: You can set the heartbeat packet interval to 15s.
- 2. Heartbeat content: Set the heartbeat packet content.
- 3. Serial port data bit
- 4. Serial port verification bit
- 5. Enable the registration package: Whether to enable the registration package.
- 6. Registration package content: The content of the registration package sent after connecting to the server.

- 7. APN: indicates the APN access point name.
- 8. APN User name
- 9. APN password
- 10. MQTT parameters: Set parameters for accessing the MQTT server
- 11. Remote device management: Connects devices with the remote management function to the remote server

After selecting the parameters, click the button of "Effective Advanced Parameters" and observe the information bar on the right to check whether the Settings returned by the device are consistent with the information filled in, as shown in Figure 32.

Enable Register Pkt: Disable S 0 Regsiter Pkt Content: 6 ASCII Keep Alive Time 60 APN: 7 7 Enable Will 0 Image: Content: 0 APN: 7 8 Last-will Topic Topic Image: Content: 0 Image: Content: Content:<	Work Parameters Work Type: DNS Server IP: Heart Beat Interval Heart Beat Content: Serial Data Bits: Serial Parity: Stop Bits: Login Key:	Transparent Disable 1 2 ASCII 8 3 N 4 6666666	MQTT Paramters MQTT version: 10 User Name: Key: Client ID: Subscribe Topic Subscribe QOS: Publish Topic:	V3.1.1 zlan zlan zlan zlan 0 v zlan
No Data Restart: 1500 Min(0 disable) -Remote Device Manage 11 Enable Off-line Storage Enable Remote Device Manage Server IP/DNS: WWW.p2p-zlan.com Server ICP Port: 4195	Enable Register Pkt: Regsiter Pkt Content: APN: APN UserName: APN Key: Enable P2P:	Disable 5 6 ASCII 7 8 9 Disable 7	Publish QOS Keep Alive Time Enable Will Last-will Topic Topic Last-will Message	0 60 0 zlan zlan
	No Data Restart:	1500 Min(O disable) rage	-Remote Device Manage Enable Remote Device Server IP/DNS: www.p Server TCP Port: 4195	1 e Manage 2p-zlan.com

Figure 31 Advanced parameters

Tel:(021)64325189	http://www.zlmcu.com		
👹 4G Config Tools			X
Step 1: select 1. At command mode, or 2. Firmware upgrade/configuration file download mode, COME Baudrate: 115200 Databits: 8 Parity: N Close Firmw Step 2: in at command mode, if you need to modify Login Step 2: in at command mode, if you need to modify Login Step 3: main parameters of at instruction mode Baudrate: I15200 Dest. IP/Name: iot-as-mqtt.cn Dest. Port: I1883 Protocol: TCP Client Get Parameter Set Main Param. idv. Parameter	including JSON configuration are update/cfg mode parameters, please log in first Device ID: 282078558155 Save Def. Load Def.	Information: #BAID:115200 #PIPADD:iot-as-mqtt.cn #PPORT:1883 #PROTOCOL:TCP #LL_MODE:0 #HEARINE:0 #HEARINE:0 #HEARINE:0 #HEARINE:0 #HERRINE:0 #HERRINE:0 #HERRINE:0 #HERRINE:0 #HEN ENROL:0 #EN ENROL:0 #APN USERNAME:1an #MQTI_SUBERNAME:1an #MQTI_SUBERNAME:1an #MQTI_SUBSCRIBE_OPIC:2la #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_VULL_FLAG:0 #MQTI_UVIL_MAG:0 *Z_RMT_IP:www.p2p=zlan.co *Z_LMT_PORT:4195 *ZL_DATA_STORAGE_EN:0	an Clear Send AT CMD
vec laianetei Jet maili laiam.	Jave Del.	Status Config Entered Config	
		Login Login	
field strength:0 temperature:0 ID:861192078558155 H	ardware Ver:LASE,Software Ver:V2.48		

Figure 32 Setting Advanced parameters Return information

8.3.2. Server transparent transmission Test

Assuming the following networking structure as shown in the following figure, 8305 is configured to connect to the server ***.***.***.***. For details, see section "Configuration Methods". After the configuration is complete, it takes 20 to 40 seconds to connect to the server.



http://www.zlmcu.com

zonan rei dobr resting toor in	rtp.//www.zimcu.				
Communication settings	Receive	Receive buffer size: 2000	Bytes		
Nork mode: TCP Server 💌					
ocal port: 8888 0 for any					
JDP Dest IP/Port dynamic 🛛 🔽	1				
Dest IP: 192.168.1.200					
Dest port: 1001					
Group IP: 230 90 76 1	r				
0000					
Open	Send window(use ctrl+enter to input ente	er char(0x0d,0x0a);\r for (0x0d, \n for 0x0	a)
Receive settings				^	Send
Recevie as Hex					-
Receive to me				~	Stop
Clear window	Information	Close information rep	oort		Clear Info
Send settings					
Send as Hex (format 01 02)					
Send every 100 ms					
Send every 100 ms					
Send every 100 ms					

Figure 34 Server-side tools

As shown in the figure, select the local port as 4196 (note that if you run the ZLVircom tool, you need to change the port), and then click the "Open" button. When The 6808 device is connected to the server, "The NO... is accepted!" The information.

Now turn 6808 equipment serial connection of the USB 232 serial port, and open serial debug а port tool (http://www.zlmcu.com/document/com debug tools.html), and open the correct COM port.

Now the serial port sends data, the server will reply to the corresponding data, and the device receives the reply message from the server through the serial port output, the serial port tool receives the same data here. This demonstrates the bidirectional communication from serial port to 4G network, as shown in Figure 35 below:

http://www.zlmcu.com



Serial setting-				
COM number:		•	ZLAN8308TESTZLAN8308TESTZLAN8308TESTZLAN8308TESTZLAN8308TESTZLAN8308 TESTZLAN8308TESTZLAN8	^
Baud rate(or m	anual inpu	t):	ZLANB306TESTZLANB308TESTZLANB306TESTZLANB306TESTZLANB306TESTZLANB306 TESTZLANB306TESTZLANB305TESTZLANB305TESTZLANB305TESTZLANB305TESTZLANB305TESTZLANB305TESTZLANB	
	115200	-	ISJUSTESIZLANSJUSTESIZTANZI NUSPOSTESIZIANSJUSTESIZLAN	
Data bits:	8	•	115312LANG3001E312LANG3001E512LANG3001E512LANG3001E512LANG3001E512LANG3001E512LANG308TESTZ	
Stop bits:	1	•	21403001E312L403001E312L403001E312L403001E312L403001E31	
Flow control:	None	•		
Parity:	None	-		
打开器	80			
Receive setting				
E Hex display				
receive wnd s	ize 1	000		
	1			
Clearre	eceive			
Send setting				
Send as He	X			
Send with ti	mer] Conditional window/washerty is an insultantes abor/(0x0d 0x0a)//s for 0x0d 0x	n for OxOn)
Timer 80	(ms)		Send window(use cir+enter to input enter char(0x0d,0x0a), 4 for 0x0d, 4	n for uxua)
Send receiv	ed frame		ZLAN8308TEST	
Frame rear cha	ar Ox 00			Send
Send after r	eceive fran	ne		
Load auto-s	send-cmd-f	ile		

Figure 35 Serial port debugging tool on the device

8.3.3. Modbus Protocol Conversion Test

The configuration parameters are basically the same as those of the non-protocol transparent test. You only need to change the conversion protocol to MODBUS. The MODBUS RTU protocol over the serial port can be converted into the MODBUS TCP protocol over the network, and the MODBUS TCP protocol over the network can be converted into the MODBUS RTU protocol over the serial port.

Zorlan TCP&UDP Testing tool Int	p://www.zimcu.com	X	Serial debug tool	
Communication settings	Receive Receive buffer size: 2000 Bytes		-Sorial cetting	01 03 00 00 04 45 44
Work mode: TCP Client I Local port: 0 0 for any UDP DestUP/Fort dynamic F Dest IP: 192.168.1.263 Dest port: 4156 Group IP: 230.90.76.1	00 00 00 00 00 00 00 00 00 00 00 00 00	×	COM number · · · · · · · · · · · · · · · · · ·	
Receive settings		d c	P Has display receive windsize 1000	
Clear window			Send setting	
Send settings Send as Hax (format 01 02) Send every 100 ms Send receive mode: Measage * Maddy send-file	internation 1 class information report. Clear		Ford a pak Serd with timer Immer (80 (ms) Fameraar char 6x (00 Serd sterreceive frame Loed autosend-orne-file	Send windomfuse cathenics to input enter chardox(d,0,0,2),1 for 3x0,1 in for 0,0,2) 10 00 00 00 0 4 d m Send

Figure 36 Modbus protocol conversion test

8.3.4. MQTT protocol testing

This test is for connecting Ali Cloud. Create a new subscription topic named zlan_test and a publishing topic named zlan_1 on Alibaba Cloud, as shown in Figure 37. According to the instructions in the fifth step, first fill in the IP and port configurations of the MQTT server and save the parameters, as shown in Figure 38. On the page of advanced parameters, the ID, user name and password of MQTT, including the subject of subscription publishing, and the keepalive time, are entered, as shown in Figure 38. Note that the working mode is selected as MQTT mode.

Custom Topic	Operation authority
/a1WSVHIXkDh/\${deviceName}/user/zlan_test	Subscribe to
/a1WSVHIXkDh/\${deviceName}/user/zlan_1	publish -

Figure 37 Alibaba Cloud add topic

	intepart to the contract of the		
🖏 4G Config Tools			×
Step 1: select 1. At command mode, or 2. Firmupgrade/configuration file download : COM: COM8 Baudrate: 115200 Databits: 8 Parity: N Close 1 Step 2: in at command mode, if you need to m Login key: 6666666	wware mode, including JSON configuration Firmware update/cfg mode odify parameters, please log in first	Information: +BAUD: 115200 +PIPADD: iot-as-mqtt. cn +PPORT: 1883 +PROTOCOL: TCP +ZL_MODE: 0 +HEARTDAT: +DATAB: 8 +CHECKB: N +ENR CL: +APNN: +APN_USERNAME: +APN_USERNAME: +APN_USERNAME: zlan +MQTT_PASSW0: zlan +MQTT_SUBSCRIBE_TOPIC: zl	an
Login key: 666666 Login Step 3: main parameters of at instruction more Baudrate: 115200 Dest. IP/Name: iot-as-mqtt.cn Dest. Port: 1883	de - Device ID: 282078558155	<pre>+MQIT_CILEN::21an +MQIT_SUBSCRIBE_TOPIC::21 +MQIT_SUBSCRIBE_QOS:0 +MQIT_VILLFLAG:0 +MQIT_VILLFLAG:0 +MQIT_VILL_TOPIC::21an +MQIT_VILL_TOPIC::21an +MQIT_VILL_TOPIC::21an +MQIT_VILL_TOPIC::21an +MQIT_VILL_MESAGE::21an +Z_RMT_MAG:0 +Z_RMT_PORT:4195 +Z_RMT_PORT:4195 +Z_LDATA_STORAGE_EN:0</pre>	an 1
		1	~
Protocol: TCP Client -		1	Clear

Figure 38 Aricloud IP address and port number

Tel:(021)6432	.5189 http://v	www.zlmcu.com	
Advanced Parameters			×
Work Parameters Work Type: DNS Server IP: Heart Beat Interval Heart Beat Content: Serial Data Bits: Serial Parity: Stop Bits: Login Key: Enable Register Pkt: Regsiter Pkt Content: APN: APN UserName: APN UserName: APN Key: Enable P2P: No Data Restart: Enable Off-line Sto	Disable ASCII ASCII ASCII ASCII ASCII Disable Disable Disable Disable Tage	MQTT Paramters MQTT version: User Name: Key: Client ID: Subscribe Topic Subscribe QOS: Publish Topic: Publish QOS Keep Alive Time Enable Will Last-will Topic Topic Last-will Message Remote Device Manage Enable Remote Devic Server IP/DNS: WWW.F Server TCP Port: 4195	V3. 1. 1 zlan zlan zlan zlan zlan 0 zlan 0 zlan zlan
	Set Can	Get Default	

Figure 39 Aliyun MQTT configuration

After the setting, open the Ali Cloud device management interface and enter the log service page to view the information sent from the device, as shown in Figure 40. Data is sent through the serial port of the device, and a message ("ZLAN8308TEST ") is sent to the MQTT server of Aliyun through the theme of zlan_1. The data received by Aliyun is shown in Figure 41. The Aliyun server sends a message ("ALI_send ") to the serial port of the device through the theme of zlan_test. As shown in Figure 42, this completes the MQTT sending and receiving test.

http://www.zlmcu.com

任务						agent coll succ				
CA证书		112121 C	A W IIBEA Insceld	は 個部人内容关鍵字、Me	essageld Q	並即K亚 ∨ 1小时	~			r
规则引擎	~	时间	TraceID	演剧内容	DeviceName	业务创型(全部) 🔽	操作 ()	内容	秋杰 💿	- 1
监控运维	^	2021/02/04 17:50:31.317	0a3027ef16124322312967569d1ae3		112121	设备行为	online	("Content":"onlin	200	- 1
实时监控						100.000		-		- 1
运绝大盘	<	2021/02/04 17:5031:587	U83U27610124322315797827018e3	-	112121	27 (4)	/&1WSVH0xDh/11212	(Content : subs	200	- 1
在线调试		2021/02/04 17:50:31.802	0x3027ef16124322317997993d1ae3	22	112121	设备到云湖意	/a1W5VH00kDh/11212	("Content")"Publi	200	
设备模拟器		2021/02/04 17:19:05:216	0x3027d816124303452136931d5383		112121	设备行为	offline	("Content":"offlin	200	
日志服务		2021/02/04 17:19:04:243	0x3027d816124303442406303d5383	28	112121	设备到云闲意	/a1W5VH00kDh/11212	("Content")"Publi	200	- 1
OTA 升级		2021/02/04 17:19:02:688	0x3027d816124303426855445d5383		112121	设备到云浦思	/a1WSVH0kDh/11212	("Content")"Publi	200	- 1
古智中心		2021/02/04 17:19:01.126	0x3027d816124303411254245d5383	28	112121	设备到云消息	/a1WSVH00kDh/11212	("Content")"Publi	200	
设备划归	~	2021/02/04 17:18:59:568	0x3027d816124303395653159d5383		112121	设督到云词意	/a1W5VH0kDh/11212	("Content")"Publi	200	8
数据分析 ピ		2021/02/04 17:18:58 11	0+0077401612430330010214245303		112121	000-200	/s1WSVH05D5/11212	("Content""Dubli	200	
视频服务	\sim	Sector of the sector of the	40000100101040000010214200000			50.00 au 44/7510-	TO THE PERMIT	Contra Linealia		
日 新板反馈		2021/02/04 17:18:56:452	0x3027d816124303364511342d5383	童香	112121	设备到云浦思	/a1W5VH0kDh/11212	("Content") "Publi	200	

Figure 40 Alibaba Cloud log service

opic	/a1WSVHIXkDh/112121/user/zlan_1	
time	2021/02/04 17:51:52.932	
ontent		
Text (UTF-8) 🗸 🗸	ZLAN8308TEST	copy

Figure 41 Aliyun receives serial port data

Tel:(021)64325189	http://www.zlmcu.com	
🔍 serial debug tool		×
Serial setting COM number: Baud rate(or manual input):	ALI_send	^
Timer 80 (ms) Send received frame Frame rear char 0x 00 Send after receive frame Load auto-send-cmd-file	Send window(use ctrl+enter to input enter char(0x0d,0x0a);\r for 0x0d, \n for 0	x0a) end
Interval of send - ack: 0	(ms) Average: 0 (ms) Count TX: 0 RX: 0 Res	et cnt

Figure 42 The serial port receives Alibaba Cloud data

8.3.5. Configuring the sending via JSON

Through the above part: Modbus protocol conversion test, configure a simple JSON upload template. The configuration process is shown in Figure 43, 44, 45 and 46, and the data of some MODBUS nodes is collected and converted into JSON format for upload.

	Tel:(021)64325189 http://www.zlmcu.com
SON I	Io Modbus KIU Settings
Con	fig and Options Select port (only supported by XX12 series): 1 Time sharing collection for each port Time zone: +6.0 T Time zone: +6.0 T
1. D T	Data transmit interval to 1000 (ms, range: 100 - 31718940, max 8.8hours, 0 is no send) Enable short link, when time come start link, then wait ms for establish TCP connection Then send data, then after 1s close connection. Typload according to NTP time.
2. S 3. T G	Select the cloud platform to access: None The Uplayer Protocol of JSON: NONE/MQTT GHT/POST URL(not include the shead "http://")
T 4. A	The Variable Name of the POST(No need for pure json):
5. A D	After 1 times of upload, serial send data: Condition(Def. empty): Design timing send serial command table(support transparent transmission when NO JSON): Timing Send
6. A	Add or Remove Modbus Registers: JSON Upload JSON Download Remove All
7. C. 8. E	lick to save JSON settings and display the results:

Figure 43 Configuring the JSON upload

http://www.zlmcu.com

d JSON N <mark>o</mark> de		:
Following is the 1.	th design of register. It has been added: 😿	
JSON node data type: 🗭 Object da: C Array data	sta(Default value, including this node and later ones with { }, need Input JSON keyword) ca(including data by [], without JSON keyword)	
Corresponding JSON Keyword:	Current Time Format: 2025-03-06 10:47: Data source: Modbus RTU V Fixed String:	56 💌
Modbus RTU Settings	645/698 Protocol	
- Slave Address: 1	- IP: 0.0.0.0 - 645/698 Version: 97 Versior - Read FE number:	s: 0 💌
- Modbus Function Code: 3 💌	- Port: 502 - Device ID(6B): 000000000001 - Write FE number	rs: 0 💌
- Register Address: 1	- Data type: 9410 - 698 Data type: Total	positiv 💌
	- Keep invalid 0 - 698 Client Addr(CA):	0
1. Data length: 2	▼ Bytes. 4 Bytes order: Big Endian (AI▼ (big-endin 4 bytes: Data ABCD, low address store 2 byte:	s AB)
2. Decimal point places: 0	▼ digit. After get as intenger left shift the decimal point. Embeded JSON Related	
3. Enable shift and scale: 🗖 Sub	btract integer: 0 then divide float: 1 Register is float T Enter Embeded Es	cit Embeded
4. Data format: Unsign	ned int 💌 Bool value at postion bit: 1 💌	
5. Add unit name to rear:	Enter Next D	and Next
6. Add quotation to data: 🔲		
7. The Period between two RTV cmd:	: 100 (ms) minimum 10. 100ms for 9600bps, and 500ms for 2400bps.	
If timeout wait more: 200	(ms), before send next command. Set 0 to disable this function.	cel and Exit
B. Transmit data to server when da	ata changes:	
9. If RS485 device offline, set sp	pecial value: 🔲 Special value type: Special value , special value: 🔍 . Set data to 1 if	online: 🗖

Figure 44 Configure-collected keywords, register addresses and collection intervals

Add JSON Node	×
Following is the 1. th design of register. It has been added: 🔽	
JSON node data type: @ Object data(Default value, including this node and later ones with { }, need Input JSON	W keyword) at: 2025-03-06 10:47:56
Corresponding JSON Keyword: 49 Data source: Modbus RTV 💌 Fixed String:	🗖 No quotation
Modbus KTU Settings - Slave Address: 1 - IP: 0.0.0.0 1 - Slave Address: 97 Version▼	- Read FE numbers: 0 💌
- Modbus Function Code: 3 - Port: 502 - Device ID(6B): 00000000001	- Write FE numbers: 0 💌
- Register Address: 49 - Data type: 9410 - Keep invalid 0	698 Data type: Total positivy 698 Client Addr (CA):
1. Data length: 2 💌 Bytes. 4 Bytes order: Big Endian (AI 💌 (big-endin 4 bytes: Data ABCD, lo	w address store 2 bytes AB)
2. Decimal point places: 0 💌 digit. After get as intenger left shift the decimal point.	Embeded JSON Related
3. Enable shift and scale: 🗖 Subtract integer: 0 then divide float: 1 Register is float	Enter Embeded Exit Embeded
4. Data format: Unsigned int 💌 Bool value at postion bit: 1 💌	Design and View
5. Add unit name to rear:	Enter Next Del and Next
6. Add quotation to data: 🗖	
7. The Period between two RTU cmd: [100 (ms) minimum 10. 100ms for 9600bps, and 500ms for 2400bps.	Save and Buit Cancel and Buit
If timeout wait more: 0 (ms), before send next command. Set 0 to disable this function.	Save and Exit Cancel and Exit
8. Transmit data to server when data changes: 🔽	
9. If RS485 device offline, set special value: 🔽 Special value type: Special ve💌 , special value: 0	.Set data to 1 if online: 🕅
10. Enable overrun alarm: 🔽 , minimum normal value: 🛛 maximum normal value: 🗍	

Figure 45 Save the configuration and exit

	Tel:(021)64325189 http://www.zlmcu.com
JSON D	Modbus KTU Settings
-Conf S T	ig and Options elect port (only supported by XX12 series): 1 Time sharing collection for each port ime zone: +6.0 The keyword name is Unicode encoding
1. De T	ta transmit interval to 1000 (ms, range: 100 - 31718940, max 8.8hours, 0 is no send) Enable short link, when time come start link, then wait ms for establish TCP connection ten send data, then after 1s close connection. T Upload according to NTP time.
2. S 3. Tl	lect the cloud platform to access: None e Uplayer Protocol of JSON: NONE/MQTT
GI	T/POST URL(not include the ahead "http://")
T	e Variable Name of the POST(No need for pure json):
4. A	d prefix to upload data(e.g. 01 02): Format: HEX 💌
R	g packet (sent when connecting to server):
5. A	ter 1 times of upload, serial send data: Condition(Def. empty):
De	sign timing send serial command table(support transparent transmission when NO JSON): Timing Send
6. A	d or Remove Modbus Registers: JSON Upload JSON Download Remove All
7. Cl	ick to save JSON settings and display the results:
8. E	port/Import config file. Upload Export Upload Import Download Export Download Import

X

~

Figure 46 Save the JSON Settings and view the preview JSON format

Configure the MODBUS RTU analog device. Modbus software is used to simulate the MODEBUS Slave device, connect the ZLAN8308 device to the computer through the serial cable, and open the connection of Modbus Slave. The Modbus configuration is shown in Figure 47.

[~]1[~]:0, [~]2[~]:0,

http://www.zlmcu.com

	Name	00000
12		12
13		13
14		14
15		15
16		16
17		17
18		18
19		19
20		20
21		21
22		22
23		23
24		24
25		25
26		26
27		27
28		28
29		29
30		30
31		31
32		32
33		33
34		34
35		35
36		36

Figure 47 Fill in simulation data for Modbus

View the JSON sent. By checking the sent JSON data through Alibaba Cloud log service, it can be observed that the collected data is consistent with the Modbus configuration data, which completes a simple MODBUS to JSON test.

Торіс	/a1WSVHIXkDh/112121/user/zlan_1	
time	2021/02/05 10:31:06.146	
Text (UTF-8) V content	{"1":1, "2":2, "5":5, "10":10, "15":15, "16":16, "17":17, "18":18, "19":19, "20 ":20, "21":21, "22":22, "23":23, "24":24, "25":25, "26":26, "27":27, "28":28, "29":29, "30":30, "31":31, "32":32, "33":33, "34":34, "35":35, "36":36, "37": 37, "38":38, "39":39, "40":40, "41":41, "42":42, "43":43, "44":44, "45":45," 46":46, "47":47, "48":48, "49":49}	copy

Figure 48 The serial port receives Alibaba Cloud data For details, refer to the official manual of ZLAN8308.

(http://www.zlmcu.com/download/ZLAN8308.pdf)。

8.4 ZLAN6808-3(Ethernet)

8.4.1 Configuration Method

After clicking the search button, the page shown in Figure 49 is displayed.



Figure 49 Ethernet configuration page

Double-click any area in the red box to enter the configuration page, as shown in Figure 50.

1

IP Mode	Static	DNS Server IP	8 8 4	. 4
IP Address	192 . 168 . 1 . 254	Dest. Mode	Dynamic	-
Port	502	Transfer Protocol	None	•
Work Mode	TCP Server	Keep Alive Time	60	(s)
Vet Mask	255 . 255 . 255 . 0	Reconnet Time	12	(s)
Gateway	192 . 168 . 1 . 1	Http Port	80	
Dest. IP/Domain	192.168.1.3 Local IP	UDP Group IP	230 . 90 . 76	. 1
Dest. Port	4196 UDP Dynamic	Register Pkt	Г	ASC
Serial		Restart If No Da	ta every 300	Sec
Baud Rate	115200 -	Enable Paramet	ter Send every 5	Min
Data Bits	8 💌	More Adva	nced Settings	
Parity	None			
Stop Bits	1	Framing Rule	1300	(D. 4)
Flow Control	None	Max Interval	1	(Dyte)

Figure 50 Configuration page

In this interface, the user can set the parameters of the device, and then click "Modify Settings", then the parameters are set to the flash of the device, power failure is not lost. At the same time, the device automatically restarts.

The main parameters are: baud rate, data bit, check bit in serial port Settings; IP address, subnet mask, gateway in network Settings; Sometimes according to the computer software, you also need to configure the working mode of the serial server.

The meanings of other parameters are as follows:

Table 7 Parameter meani	ngs
-------------------------	-----

Parameter value range			Contents		
name					
virtual	serial	none,	created	virtual	You can bind the current device to an existing virtual

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port	serial port	serial port. Add a COM port in Serial Port Management on the home screen.	
Device model		Only the model of the core module is displayed	
Device name	random	You can give the device an easy-to-read name, up to	
		9 bytes, support Chinese names.	
Device ID		factory unique ID, cannot be modified.	
Firmware		Firmware version of the core module	
version			
Functions		See Table 3 for features supported by the device	
supported by			
the device			
IP mode	static, DHCP	Users can choose between static or DHCP (dynamic	
		IP acquisition)	
IP address		IP address of the serial port server	
Interface	0~65535	Listening port of the serial port Server in TCP Server	
		or UDP mode. If you use port 0 as the client, you are	
		advised to set port 0 to improve the connection	
		speed. If port 0 is used, the system randomly assigns	
		a local port. The difference between this and	
		non-zero port is: (1) When the local port is 0, a new	
		TCP connection is established with the PC when the	
		module restarts, and the old TCP connection may not	
		be closed, and the device may have multiple fake	
		connections. Generally, the host computer wants to	
		close the old connection when the module restarts;	
		Specifying a non-zero port closes the old connection.	
		(2) If the local port is 0, the TCP connection takes a	
		shorter time to re-establish.	
		When the serial port server is in TCP client mode, it	
		also acts as the TCP server to listen for incoming	
		connections on the port. In this case, the local port	

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		number used by the TCP client to connect to the	
		server is Port +1000.	
Working mode	TCP server mode TCP	When set to TCP server the serial server waits for	
tronking moue	client mode UDP	the computer to connect. If TCP client is configured	
	mode UDP multicast	the serial nort server initiates a connection to the	
	mode	network server specified by the destination IP	
	mode	address	
Subnet mask	For eq. , 255 255 255 0	The subnet mask must be the same as that of the	
Sublict mask	For eg.: 255.255.255.0	local LAN	
Cataway	Ear ag 102 168 1 1	It must be the same as the level LAN activity	
Destingting D	roreg.: 192.108.1.1	It must be the same as the local LAIN gateway	
Desunation IP		In ICP client or UDP mode, data is sent to the	
address or		computer indicated by the destination IP or domain	
domain name			
Destination		In TCP client or UDP mode, data is sent to the	
port		destination port of the destination IP address.	
Baud rate	300、600、1200、2400、	Serial port baud rate	
	4800、7200、9600、		
	14400、19200、28800、		
	38400、57600、76800、		

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	115200 、 230400 、	
	460800、921.6K	
Digit bits	5, 6, 7, 8, 9	
Check bits	None, Even, Odd, tag,	
	space	
Stop bits	1、2	
Flow control	No flow control, hard	Only available for RS232 serial port
	flow control CTS/RTS,	
	hard flow control	
	DTR/DCR, soft flow	
	control XON/XOFF	
DNS server		If the destination IP address is described by a domain
		name, enter the IP address of the DNS server. If the
		IP address mode is DHCP, you do not need to specify
		the DNS server. The DNS server automatically
		obtains the IP address from the DHCP server.
Destination	Static, dynamic	TCP client mode: In static destination mode, the
mode		device automatically restarts after five consecutive
		failed attempts to connect to the server.
Transfer	NONE 、 Modbus	NONE indicates that data is transmitted transparently
protocol	TCP<->RTU 、	from the serial port to the network. Modbus
	Real_COM、TELNET	TCP<->RTU will convert Modbus TCP protocol
		directly into RTU protocol, which is convenient to
		cooperate with Modbus TCP protocol; RealCOM is
		designed to be compatible with the older version of
		the REAL_COM protocol. It is a virtual serial port
		protocol. However, it is not necessary to select the
		RealCom protocol when using the virtual serial port.
		The TELNET protocol allows the network to log in
		to our device through TELNET to communicate with
		the serial port

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Keepalive	0~255	Heartbeat interval. (1) If the value ranges from 1 to
timing time		255 and the device is in TCP client working mode,
		the device automatically sends TCP heartbeat
		packets at Keepalive intervals. This ensures the TCP
		validity of the link. If the value is set to 0, there is no
		TCP heartbeat. (2) If the value is set to 0 to 254, and
		the conversion protocol is REAL_COM, the device
		will send data with length 1 and content 0 at
		keepalive intervals to implement the heartbeat
		mechanism in the Realcom protocol. If the value is
		set to 255, there is no realcom heartbeat. (3) When
		the value is set to 0 to 254, if the device works on the
		TCP client, the device will send device parameters to
		the destination computer at keepalive intervals. If the
		value is set to 255, no parameter is sent, enabling
		remote device management.
Disconnected	0~255	In TCP client mode, when the connection fails, the
reconnection		TCP connection is re-initiated to the computer at
time		disconnection Reconnection time intervals. The
		value ranges from 0 to 254 seconds. If the value is
		set to 255, the reconnection is never performed. Note
		that the first TCP connection (such as hardware
		power-on, device restart through zlvircom software,
		and no data light) is generally carried out
		immediately, and only after the first connection fails
		will it wait for the "disconnection reconnection time"
		to try again, so the "disconnection reconnection
		time" will not affect the normal connection
		establishment time between the network and the
		server.
Web access	1~65535	Default is 80

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port		
Multicast		Under UDP multicast
address		
Enable		When a TCP connection is established, the
registration		registration packet is sent to the computer. The
package		realcom protocol must be selected after the
		registration package is enabled. TCP server and TCP
		client modes are supported.
Digit packet	1~1400	One of the serial port framing rules. Serial port
length		server After receiving data of this length, the serial
		port sends the received data to the network as one
		frame.
Packet interval	0~255	Serial frame rule 2. When the data received by the
		serial port server stops for a period longer than the
		specified period, the received data is sent to the
		network as a frame.

8.4.2 Usage Method

Power on the device and connect it to the network using a network cable. If Modbus TCP is used, select Modbus TCP as the conversion protocol. Otherwise, select None. The network module of the 6808 works as the TCP server mode and the port is 502. The user software connects to this IP and port 502 to control the device.



Figure 51 Enabling MODBUS TCP

If the Modbus TCP software/device of the user serves as the Slave station, you

need to convert the protocol to Modbus TCP, change the working mode to the client, change the destination IP address to the IP address of the Modbus TCP software/device, and set the destination port to 502, as shown in Figure 52.



Figure 52 MODBUS TCP as the client

For specific usage, please refer to the official manual ZLSN2003B. (http://www.zlmcu.com/download/ZLSN2003B.pdf)。

8.5 ZLAN6808-7(LORA)

8.5.1 Configuration Method

Connect the 485 to USB cable to the 485 port RS485-4G. In ZLVircom device management, after clicking "serial port search", the device can be searched and the page in Figure 53 can be entered.

Tel:(021)643	25189	http://www.zlmcu.com	
ZLAN9700/9743 Settings			×
LoRa Parameters Firmware Version Spread spectrum factor bandwidth Coding rate (CR) frequency Baud rate Parity	V1.6 9 125kHz 4 477 9600 None 2	 6 - 12(prefer8, 9, 10), the larger the transmission slower. (prefer 125K, 250K). 1 - 4. 410-525MHz, please select different frequency for different networking. 	
	Modify Param.	Default Param. Cancel	

Figure 53 LORA configuration page

LoRa Firmware version: indicates the current firmware version.

Spread spectrum factor: 6~12, if the larger the data transmission slower.

Bandwidth: 125~500KHz.

Coding rate: 1~4.

Frequency: 410~525, the default is 477MHz, because the default antenna is 490MHz, so try to

Select a frequency range from 470 to 510 to avoid affecting antenna matching. For different LoRa networks,

Mainly through the difference of frequency to distinguish different communications, to prevent interference.

Baud rate: Baud rate setting for serial communication of LORA module

Check bit: Set the check bit for serial port communication on the LORA module. Currently, the space check is not supported, so do not set it. If it is accidentally set, restore the device to factory defaults, and then power on and restart it.

Modify parameters: After modifying parameters, click the Modify parameter button.

Default parameters: Device factory parameters.

Attention:

In the communication between modules, the four parameters of spread factor, bandwidth, coding rate and frequency must be completely consistent, otherwise the communication cannot be achieved.

The data bit is fixed to 8 bits and the stop bit is fixed to 1 bit.

After the modification is complete, power on the device again to work properly.

8.5.2 Usage Method

- (1) Install the antenna on the antenna interface of the device. The suction cup antenna can be attached to the surface of the metal chassis.
- (2) If there is only one LoRa communication network, there is no need to configure it, but in order to prevent interference with other users, it is recommended to configure a special frequency, and the frequency can be selected any value between 470 and 510. If the baud rate is not 9600, you also need to configure it.
- (3) Connect all LoRa devices to 9~24V DC power supply. You should see that the Power light is red.
- (4) At this time, the data received by the serial port (RS485) of any LoRa device will be sent to the serial port of other LoRa devices.

For detailed usage, please refer to the official manual of ZLAN9700. (http://www.zlmcu.com/download/ZLAN9743.pdf)

8.6 ZLAN6808-9(Zigbee)

8.6.1 Configuration Methods

Connect the 485 to USB cable to the 485 port RS485-4G. Power on the device, set the DEF DIP switch to the configuration mode, and see two blinking blue indicators, indicating that the device enters the configuration mode. In ZLVircom device management, after clicking "serial port search", the following page can be entered after the device is searched.

Tel:(021))64325189	http://www.zlmcu.com
ZLAN9500设置		×
Zigbee参数 节点地址 网络ID 网络类型 节点类型 发送模式 信道 数据源地址 地址编码	2 0 对等网 ・ 中继路由 ・ 广播 ・ 14 ・ 不输出 ・ HEX ・	0~65535,中心节点地址为0,广播节点为65535。 0~255,同一个网络中ID要相同。 同一个网络中的网络类型必须相同,默认为对等网。 一般设置一个中心节点,另外的都设置为中继路由即可。 广播模式无需目的地址,一般设置为广播模式。 Zigbee到串口是否输出源地址。
■ 中 口参数 波特率 数据位 校验位	9600 8 元 修改参数	默认参数 取消

Figure 54 Zigbee configuration page

Configure different node addresses for different Zigbee modules. Note that the Modbus address of the device is set to a different station address using 485-IO.

Through the wireless network established by Zigbee, the other end can achieve remote control of the device through the Zigbee network through 485 to Zigbee (ZLAN9500) or TCP to Zigbee (ZLAN9503). Notice Zigbee configuration parameters must be the same, except for node addresses.

After the serial port baud rate is configured, the 485 baud rate of the 485-4G port also changes with the Zigbee baud rate. That is, 6808-9 itself can realize the 485-4G RS485 to Zigbee function.

The specific use method can refer to the "ZLAN9503" manual:http://www.zlmcu.com/download/ZLAN9503.pdf

Appendix 1: Summary of parameters

This chapter mainly covers the technical details of parameter setting and reading. It also helps users to configure and modify parameters with their own software.

For common applications, you can skip this section.

Separate the parameters read and set from the register master table as follows.

Function	Feature	Address range	Address range
code		(6042/6002A 4	(6842/6802/6808 8
		DI/DO 2 AI)	DI/DO 8 AI)
03	Read base parameter	63~67	63~67
03	Read spread	68~162	68~162
	parameter		
06	Set parameters	63~67	63~67
06	Set extension	68~162	69~162
	parameters		
16	Set basic parameters	63~67	63~67
16	Set extension	68~162	68~162
	parameters		

Table 8. Parameter related read operations

As can be seen from the table, parameters are read using 03 function code and set using 06 and 16 instructions. The parameters are divided into basic parameters and extended parameters, corresponding to registers 63~67 and 68~162 respectively.

Register	Parameter name	Length	Instructions	
address		(bytes)		
63(0x3F)	addr/Device address	1	The high byte of the register value	
63(0x3F)	upLoad/The DI	1	The low byte of the register value,	
	active reporting		1 indicates that it is enabled, and 2	
	function is enabled		to 255 indicates that it is sent	
			periodically.	
64(0x40)	dst_addr/DI report	1	The high byte of the register value	
	address			
64(0x40)	baud/Device baud	1	The low byte of the register value	
	rate		sets only the baud rate of the	

Table 9. Base parameter register

Tel:(021)64325189		http://www.zlmcu.com	
			485-IO RS485 interface.
			1200 0;
			2400 1;
			4800 2
			9600 3;
			19200 4;
			38400 5;
			57600 6;
			115200 7
65(0x41)	ver/Firmware	1	High byte of the register value,
	version		read only
65(0x41)	Compound	1	The low byte of the register value.
	parameter setting		Bit1:32-bit DI count save, 1
			indicates save
			Bit2: DI logical inversion. 1
			indicates inversion
			Bit3: DI delay function. After DI
			changes to 1, it keeps the value of
			1 for 2 seconds after DI input
			changes to 0, that is, it can still
			read DI as 1 within 2 seconds.
66(0x42)	A1UpLoadH/AI	1	The high byte of the register value
	Description The		
	report period is high		
	in bytes		
66(0x42)	A1UpLoadL/	1	The low byte of the register value
	AIDescription The		
	reporting period is		
	low bytes		
67(0x43)	A2UpLoadH/AI	1	The register value must be the
	Description The		same as the value of A1UpLoadH

Tel:(021)64325189		http://www.zlmcu.com	
	report period is high		
	in bytes		
67(0x43)	A2UpLoadL/	1	The low byte of the register value
	AIDescription The		must be the same as the value of
	reporting period is		A1UpLoadL
	low bytes		

Register	Parameter name	Length	Instructions
address		(bytes)	
68(0x44)	dostate/Configure the DO after power-on	1	The higher byte of the register value, 0xF0 indicates the last four aspirates
68(0x44)	checkb	1	The low byte of the register value. 0: no check 1: odd check 2: parity check 3: Mark 4: space
69(0x45)	baud_UART_0_2/ baud rate for network communication and 485-4G	1	The high byte register value, currently read-only, is adaptive through the network module and does not need to be set
69(0x45)	datab	1	The low byte of the register value. Leave for further expansion.
70(0x46)	stopb	1	The high byte of the register value is left for

Table 10. Extend parameter register

Γ
Tel:(0	21)64325189 http://ww	ww.zlmcu.com	
			later expansion
70(0x46)	TCP_LINK_FLAG/reserver	1	The low byte of the register value. Leave for further expansion.
71(0x47)	FirmwareType	1	The high byte of the register value. 0: 6002/6042 1: 6808-1 3: 6808-2, 6808-3, 6808-8, 6808-7 4: 6802/6842 9: 6808-9
71(0x47)	DO hold time	1	The low byte of the register value. DO status retention duration.
72(0x48)	DI controls its own DO	1	The first byte of the high register value (Bit0). 1: Enable 0: Off
72(0x48)	reserver	1	The low byte of the register value. Leave for further expansion.
73(0x49)	reserver	2	6002/6802 This and subsequent parameters are not available
74~89 (0x4a~0x59)	V1 to V8 is the adjustment factor of each AI route	32	Large-end format data, specifically refer to the "AI high-precision Use chapter."
90 (0x5a)	AI calibration status	2	1 indicates that the AI is in

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			the calibration state			
91~106	32-bit count	32	Total 16 registers, 8 DI, 2			
(0x5b~6a)			registers each.			
107 (0x6b)	Single/multiple DO hold	2	Set DO1-DO8			
			single/multiple channels			
			(valid for 6808 series			
			V1.26 or later, reserved for			
			DO9-16).			
108~130	reserve	46	A total of 23 registers			
(0x6c~82)						
131~162	The DI combination	32	A total of 16 registers			
(0x83~a2)	controls the DO logic					

Appendix 2: Al calibration

Procedure: The following uses RS485-IO serial port communication as an example

- 1. Send 01 06 00 5a 00 01 68 19 and set AI Calibration Status to 1 to enter the calibration mode.
- - a) If the value is 02 81, the value is Vin=641. The input voltage is calculated according to the formula in "AI Usage Instructions" as follows: Vi =(Vin/1024)*5, where Vin is 641 and Vi is the known voltage, for example, 3.3V. V1 = Vi/such adjustment coefficient ((Vin / 1024) * 5) = 3.3 / ((641/1024) * 5) = 1.0543525.
 - b) V1 is represented as float data and converted to HEX big-endian format 0x3F86 F506.
 - c) Write 0x3F86 to the first register 0x4a corresponding to V1 and 0xF506 to

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the second register 0x4b corresponding to V1. Send 01 06 00 4a 3f 86 38 4e and 01 06 00 4b f5 06 3e 8e.

3. Send 01 06 00 5a 00 00 a9 d9 to exit the calibration mode.

Using the "AI Calibration Function" of ZLVircom's "IO Controller" dialog box, users can calibrate themselves. However, each ZLAN6808 device has been professionally calibrated after the factory, if not necessary, the user does not need to calibrate. The calibration steps are as follows:In the model, please select the correct product submodel: Only if you select the correct model, you can determine the AI type of each route is 5V, 10V, 4~20mA. To calibrate.

Type: 6XXX	▼ 5V	▼ 5V	▼ 5V	▼ 5V	▼ 4-20mA	▼ 4-20mA	▼ 4-20mA	▼ 4-20mA	•
Query Al 🗖 Au	ito Al 1	AI2 0	AI3 0	AI4 0	AI5 0	AI6 0	AI7 0	AI8 0	1
Al calibration (only	supported by XX	X8): Calibration cha	annel 1 💌	Please connect th	e standard voltage 5	(V) to the vo	oltage input point ar	nd the standard curr	ent

Figure 55 AI calibration

- Select the path to be calibrated from the number of paths. Because users may not be able to connect eight test points at the same time, it is easier to adjust along the way.
- 2. Connect the OUT pin of ZLAN6808 to the corresponding path number, and the OUT pin is next to the AI8. By default, this OUT provides a reference voltage of 5.0V or a reference current of 10.204mA. If you prepare the standard voltage source and current source by yourself, enter the values in the corresponding input boxes.
- 3. Click the "AI Calibration" button to start the system calibration. After calibration, the AI value is more accurate. After calibration, the system automatically saves the calibration parameters without restarting.

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Appendix 3: Dimensional drawing



Figure 56 6808 dimensions

After-sales service and technical support

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